



Spotlight: 28516



APPLICATION: PREP FOR BONDING

INDUSTRY: MANUFACTURER OF SEALING PRODUCTS

PROCESSED PARTS: VALVE BODIES

PROJECT GOAL: EFFECTIVELY BLAST CLEAN & ADHESIVE SPRAY VALVE BODIES

EQUIPMENT SOLUTION: INDEXING TURNTABLE CABINET SYSTEM FOR BLAST AND ADHESIVE SPRAY APPLICATION

PART HANDLING: 96" DIAMETER INDEXING TURNTABLE WITH 32 SATELLITES

ORIGINAL PROCESSING METHOD: MANUAL BLAST

SPECIFICATIONS:

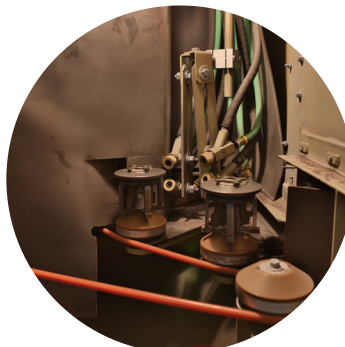
- **Blast System:** Suction
- **Cabinet Size/Type:** Blast Cabinet: 36"(H) x 36"(W) x 48"(D) with Curtains and Sump Liners, Adhesive Cabinet: 36"(H) x 36"(W) x 48"(D)
- **Media Used:** Blast: 36 Alox, Adhesive: Chemlok 213
- **Number of Nozzles:** Blast: 4, Adhesive: 2
- **Nozzle Type:** #5 Boron Carbide
- **Recovery System:** 900 cfm, Reclaimer with Rubber Liners
- **Dust Collector:** Blast: RPH-2L, Adhesive: 1400 cfm Dust Collector
- **Special Equipment:** Part Detection Sensor, Light Curtain, Safety Fencing



Indexing Arm



Blast Station



Adhesive Spray

