

**DLX PADDED SUSPENSION KIT
APOLLO 600
O. M. 25291**

**MC FILE NUMBER: 2347-0708
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REVISION:**

 WARNING

Do not proceed with these instructions until you have READ the orange cover of this MANUAL and YOU UNDERSTAND its contents. * These WARNINGS are included for the health and safety of the operator and those in the immediate vicinity.

***If you are using a Clemco Distributor Maintenance and Part Guide, refer to the orange warnings insert preceding the Index before continuing with the enclosed instructions.**

Electronic files include a Preface containing the same important information as the orange cover.

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⚠ WARNING

- Read and follow ALL instructions before using this equipment.
- Failure to comply with ALL instructions can result in serious injury or death.
- In the event that the user, or any assistants of the user of this equipment cannot read or cannot completely understand the warnings and information contained in these instructions, the employer of the user and his assistants must thoroughly educate and train them on the proper operation and safety procedures of this equipment.

NOTICE TO PURCHASERS AND USERS OF OUR PRODUCTS AND THIS INFORMATIONAL MATERIAL

The products described in this material, and the information relating to those products, is intended for knowledgeable, experienced users of abrasive blasting equipment.

No representation is intended or made as to the suitability of the products described herein for any particular purpose or application. No representations are intended or made as to the efficiency, production rate, or the useful life of the products described herein. Any estimate regarding production rates or production finishes are the responsibility of the user and must be derived solely from the user's experience and expertise, and must not be based on information in this material.

The products described in this material may be combined by the user in a variety of ways for purposes determined solely by the user. No representations are intended or made as to the suitability or engineering balance of the combination of products determined by the user in his selection, nor as to the compliance with regulations or standard practice of such combinations of components or products.

Abrasive Blast Equipment is only a component of the range of equipment used in an abrasive blasting job. Other products may include an air compressor, abrasive, scaffolding, hydraulic work platforms or booms, paint spray equipment, dehumidification equipment, air filters and receivers, lights, ventilation equipment, parts handling equipment, specialized respirators, or equipment that while offered by Clemco may have been supplied by others. Each manufacturer and supplier of the other products used in the abrasive blasting job must be contacted for information, training, instruction and warnings with regard to the proper and safe use of their equipment in the particular application for which the equipment is being used. The information provided by Clemco is intended to provide instruction only on Clemco products. All operators must be trained in the proper, safe, use of this equipment. It is the responsibility of the users to familiarize themselves with, and comply with, all appropriate laws, regulations, and safe practices that apply to the use of these products. Consult with your employer about training programs and materials that are available.

Our company is proud to provide a variety of products to the abrasive blasting industry, and we have confidence that the professionals in our industry will utilize their knowledge and expertise in the safe efficient use of these products.

GENERAL INSTRUCTIONS

Described herein are some, BUT NOT ALL, of the major requirements for safe and productive use of blast machines, remote control systems, operator respirator assemblies, and related accessories. Completely read ALL instruction manuals prior to using equipment.

The user's work environment may include certain HAZARDS related to the abrasive blasting operation. Proper protection for the blaster, as well as anyone else that may be EXPOSED to the hazards generated by the blasting process, is the responsibility of the user and/or the employer. Operators MUST consult with their employer about what hazards may be present in the work environment including, but not limited to, exposure to dust that may contain TOXIC MATERIALS due to the presence of silica, cyanide, arsenic or other toxins in the abrasive, or materials present in the surface to be blasted such as lead or heavy metals in coatings. The environment may also include fumes that may be present from adjacent coatings application, contaminated water, engine exhaust, chemicals, and asbestos. The work area may include PHYSICAL HAZARDS such as an uneven work surface, poor visibility, excess noise, and electrical hazards. The operator MUST consult with his employer on the identification of potential hazards, and the appropriate measures that MUST be taken to protect the blaster and others that might be exposed to these hazards.

ALL machines, components and accessories MUST be installed, tested, operated and maintained only by trained, knowledgeable, experienced users.

DO NOT modify or substitute any Clemco parts with other types or brands of equipment. Unauthorized modification and parts substitution on supplied air respirators is a violation of OSHA regulations and voids the NIOSH approval.

OPERATIONAL INSTRUCTIONS

OPERATOR SAFETY EQUIPMENT

⚠ WARNING


- Blast operators and others working in the vicinity of abrasive blasting must always wear properly-maintained, NIOSH-approved, respiratory protection appropriate for the job site hazards.
- DO NOT USE abrasives containing more than one percent crystalline (free) silica. Ref. NIOSH Alert #92-102
- Inhalation of toxic dust (crystalline silica, asbestos, lead paint and other toxins) can lead to serious or fatal disease (silicosis, asbestosis, lead or other poisoning).

- ALWAYS wear NIOSH-approved supplied-air respirators as required by OSHA, in the presence of any dust including, but not limited to, handling or loading abrasive; blasting or working in the vicinity of blast jobs; and cleanup of expended abrasive. Prior to removing respirator, an air monitoring

instrument should be used to determine when surrounding atmosphere is clear of dust and safe to breathe.

- NIOSH-approved, supplied-air respirators are to be worn ONLY in atmospheres:
 - NOT IMMEDIATELY dangerous to life or health and,
 - from which a user can escape WITHOUT using the respirator.
- Clemco supplied-air respirators **DO NOT REMOVE OR PROTECT AGAINST CARBON MONOXIDE (CO) OR ANY OTHER TOXIC GAS.** Carbon monoxide and toxic gas removal and/or monitoring device must be used in conjunction with respirator to insure safe breathing air.
- Air supplied to respirator **MUST BE AT LEAST GRADE D QUALITY** as described in Compressed Gas Association Commodity Specification G-7.1, and as specified by OSHA Regulation 1910.139 (d).
- ALWAYS locate compressors to prevent contaminated air (such as CO from engine exhaust) from entering the air intake system. A suitable in-line air purifying sorbent bed and filter or CO Monitor should be installed to assure breathing air quality.
- ALWAYS use a NIOSH-approved breathing air hose to connect an appropriate air filter to the respirator. Use of a non-approved air hose can subject the operator to illness caused by the release of chemical agents used in the manufacture of non-approved breathing air hose.
- ALWAYS check to make sure air filter and respirator system hoses are NOT CONNECTED to in-plant lines that contain nitrogen, acetylene or any other non-breathable gas. NEVER use oxygen with air line respirators. NEVER modify air line connections to accommodate air filter/respirator breathing hose WITHOUT FIRST testing content of the air line. **FAILURE TO TEST THE AIR LINE MAY RESULT IN DEATH TO THE RESPIRATOR USER.**
- Respirator lenses are designed to protect against rebounding abrasive. They do not protect against flying objects, glare, liquids, radiation or high speed heavy materials. Substitute lenses from sources other than the original respirator manufacturer will void NIOSH-approval of this respirator.

BLAST MACHINES AND REMOTE CONTROLS

 WARNING
<ul style="list-style-type: none"> • ALWAYS equip abrasive blast machines with remote controls. • Abrasive blast machine operators must wear NIOSH-approved supplied-air respirators (ref: OSHA regulations 1910.94, 1910.132, 1910.139 and 1910.244).

- NEVER modify OR substitute remote control parts. Parts from different manufacturers are NOT compatible with Clemco

equipment. If controls are altered, involuntary activation, which may cause serious injury, can occur.

- Inspect the air control orifice DAILY for cleanliness. NEVER use welding hose in place of twinline control hose. The internal diameter and rubber composition are UNSAFE for remote control use.
- UNLESS OTHERWISE SPECIFIED, maximum working pressure of blast machines and related components MUST NOT exceed National Board approved 125 psig (8.5 BAR).
- NEVER weld on blast machine. Welding may affect dimensional integrity of steel wall and WILL VOID National Board approval.
- Point nozzle ONLY at structure being blasted. High velocity abrasive particles WILL inflict serious injury. Keep unprotected workers OUT of blast area.
- NEVER attempt to manually move blast machine when it contains abrasive. EMPTY machines, up to 6 cu. ft.(270kg) capacity, are designed to be moved:
 - on flat, smooth surfaces by AT LEAST two people;
 - with the Clemco "Mule"; or
 - with other specially designed machine moving devices.
- Larger empty blast machines or ANY blast machine containing abrasive MUST be transported by mechanical lifting equipment.

AIR HOSE, BLAST HOSE, COUPLINGS, AND NOZZLE HOLDERS

- Air hose, air hose fittings and connectors at compressors and blast machines MUST be FOUR times the size of the nozzle orifice. Air hose lengths MUST be kept as short as possible AND in a straight line. Inspect DAILY and repair leakage IMMEDIATELY.
- Blast hose inside diameter MUST be THREE to FOUR times the size of the nozzle orifice. AVOID sharp bends that wear out hose rapidly. Use SHORTEST hose lengths possible to reduce pressure loss. Check blast hose DAILY for soft spots. Repair or replace IMMEDIATELY.
- ALWAYS cut loose hose ends square when installing hose couplings and nozzle holders to allow uniform fit of hose to coupling shoulder. NEVER install couplings or nozzle holders that DO NOT provide a TIGHT fit on hose. ALWAYS use manufacturers recommended coupling screws.
- Replace coupling gaskets FREQUENTLY to prevent leakage. Abrasive leakage can result in dangerous coupling failure. ALL gaskets MUST be checked SEVERAL times during a working day for wear, distortion and softness.
- Install safety pins at EVERY coupling connection to prevent accidental disengagement during hose movement.
- ALWAYS attach safety cables at ALL air hose AND blast hose coupling connections. Cables relieve tension on hose and control whipping action in the event of a coupling blow-out.

MAINTENANCE

- ALWAYS shut off compressor and depressurize blast machine BEFORE doing ANY maintenance.
- Always check and clean ALL filters, screens and alarm systems when doing any maintenance.
- ALWAYS cage springs BEFORE disassembling valves IF spring-loaded abrasive control valves are used.
- ALWAYS completely follow owner's manual instructions and maintain equipment at RECOMMENDED intervals.

ADDITIONAL ASSISTANCE

- Training and Educational Programs. Clemco Industries Corp. offers a booklet, Blast-Off 2, developed to educate personnel on abrasive blast equipment function and surface preparation techniques. Readers will learn safe and productive use of machines, components and various accessories, including selection of abrasive materials for specific surface profiles and degrees of cleanliness.
- The Society for Protective Coatings (SSPC) offers a video training series on protective coatings including one entitled "Surface Preparation." For loan or purchase information, contact SSPC at the address shown below.

TECHNICAL DATA AND RESEARCH COMMITTEES

- The following associations offer information, materials and videos relating to abrasive blasting and safe operating practices.

The Society for Protective Coatings (SSPC)
 40 24th Street, Pittsburgh PA 15222-4643
 Phone: (412) 281-2331 • FAX (412) 281-9992
 Email: research@sspc.org • Website: www.sspc.org

National Association of Corrosion Engineers (NACE)
 1440 South Creek Drive, Houston TX 77084
 Phone: (281) 228-6200 • FAX (281) 228-6300
 Email: msd@mail.nace.org • Website: www.nace.org

American Society for Testing and Materials (ASTM)
 100 Barr Harbor Dr., West Conshohocken, PA 19428
 Phone (610) 832-9500 • FAX (610) 832-9555
 Email: service@astm.org • Website: www.astm.org

NOTICE

This equipment is not intended to be used in an area that might be considered a hazardous location as described in the National Electric Code NFPA 70 1996, article 500.

WARRANTY


The following is in lieu of all warranties express, implied or statutory and in no event shall seller or its agents, successors, nominees or assignees, or either, be liable for special or consequential damage arising out of a breach of warranty. This warranty does not apply to any damage or defect resulting from negligent or improper assembly or use of any item by the buyer or its agent or from alteration or attempted repair by any person other than an authorized agent of seller. All used, repaired, modified or altered items are purchased "as is" and with all faults. In no event shall seller be liable for consequential or incidental damages. The sole and exclusive remedy of buyer for breach of warranty by seller shall be repair or replacement of defective parts or, at seller's option, refund

of the purchase price, as set forth below:

1. Seller makes no warranty with respect to products used other than in accordance hereunder.
2. On products seller manufactures, seller warrants that all products are to be free from defects in workmanship and materials for a period of one year from date of shipment to buyer, but no warranty is made that the products are fit for a particular purpose.
3. On products which seller buys and resells pursuant to this order, seller warrants that the products shall carry the then standard warranties of the manufacturers thereof, a copy of which shall be made available to customer upon request.
4. The use of any sample or model in connection with this order is for illustrative purposes only and is not to be construed as a warranty that the product will conform to the sample or model.
5. Seller makes no warranty that the products are delivered free of the rightful claim of any third party by way of patent infringement or the like.
6. This warranty is conditioned upon seller's receipt within ten (10) days after a buyer's discovery of a defect, of a written notice stating in what specific material respects the product failed to meet this warranty. If such notice is timely given, seller will, at its option, either modify the product or part to correct the defect, replace the product or part with complying products or parts, or refund the amount paid for the defective product, any one of which will constitute the sole liability of seller and a full settlement of all claims. No allowance will be made for alterations or repairs made by other than those authorized by seller without the prior written consent of seller. Buyer shall afford seller prompt and reasonable opportunity to inspect the products for which any claim is made as above stated.

Except as expressly set forth above, all warranties, express, implied or statutory, including implied warranty of merchantability, are hereby disclaimed.

DAILY SET-UP CHECK LIST

 WARNING
<ul style="list-style-type: none"> • ALL piping, fittings and hoses MUST be checked DAILY for tightness and leakage. • ALL equipment and components MUST be thoroughly checked for wear. • ALL worn or suspicious parts MUST be replaced. • ALL blast operators MUST be properly trained to operate equipment. • ALL blast operators MUST be properly outfitted with abrasive resistant clothing, safety shoes, leather gloves and ear protection. • BEFORE blasting ALWAYS use the following check list.

1. PROPERLY MAINTAINED AIR COMPRESSOR sized to provide sufficient volume (cfm) for nozzle and other tools PLUS a 50% reserve to allow for nozzle wear. Use large compressor outlet and large air hose (4 times the nozzle orifice size). FOLLOW MANUFACTURERS MAINTENANCE INSTRUCTIONS.

2. BREATHING AIR COMPRESSOR (oil-less air pump) capable of providing Grade D Quality air located in a dust free, contaminant free area. If oil-lubricated air compressor is used to supply respirator, it should have high temperature monitor and CO monitor or both. If CO monitor is not used, air **MUST** be tested FREQUENTLY to ensure proper air quality.

3. Clean, properly maintained NIOSH-APPROVED SUPPLIED-AIR RESPIRATOR. ALL components should ALWAYS be present. NEVER operate without inner lens in place. Thoroughly inspect ALL components DAILY for cleanliness and wear. ANY substitution of parts voids NIOSH approval i.e. cape, lenses, breathing hose, breathing air supply hose, air control valve, cool air or climate control devices.

4. OSHA required BREATHING AIR FILTER for removal of moisture and particulate matter from breathing air supply. THIS DEVICE DOES NOT REMOVE OR DETECT CARBON MONOXIDE (CO). ALWAYS USE CO MONITOR ALARM.

5. ASME CODED BLAST MACHINE sized to hold 1/2 hour abrasive supply. ALWAYS ground machine to eliminate static electricity hazard. Examine pop up valve for alignment. Blast machine MUST be fitted with a screen to keep out foreign objects and a cover to prevent entry of moisture overnight.

6. AIR LINE FILTER installed AS CLOSE AS POSSIBLE to machine inlet. Sized to match inlet piping or larger air supply line. Clean filter DAILY. Drain OFTEN.

7. REMOTE CONTROLS MUST be in PERFECT operating condition. ONLY use APPROVED spare parts, including twin-line hose. DAILY: test system operation and check button bumper and spring action of lever and lever lock. DO NOT USE WELDING HOSE.

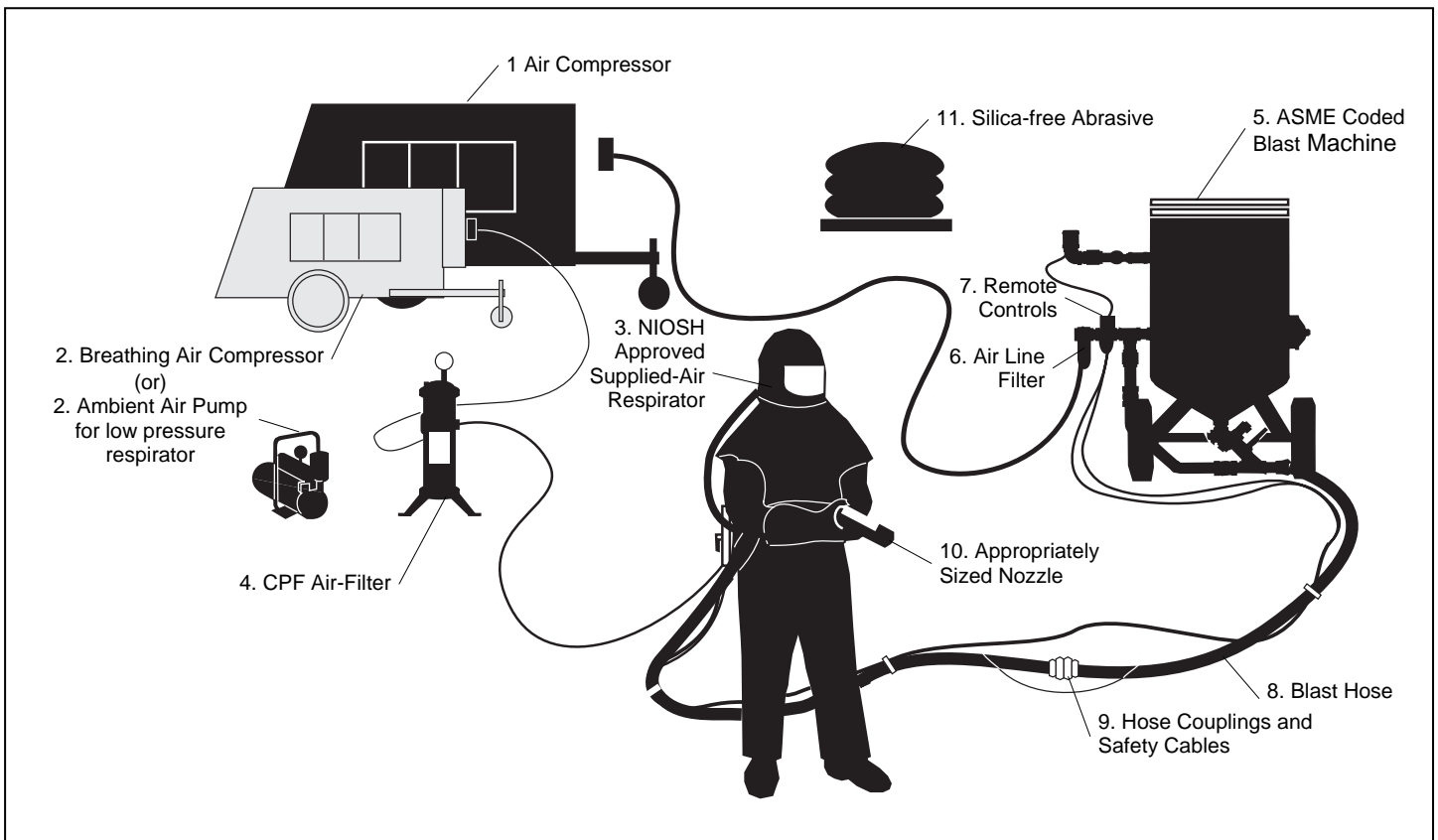
8. BLAST HOSE with ID 3 to 4 times the nozzle orifice. Lines MUST be run AS STRAIGHT AS POSSIBLE from machine to work area with NO sharp bends. Check DAILY for internal wear and external damage.

9. HOSE COUPLINGS, NOZZLE HOLDERS fitted SNUGLY to hose end and installed using PROPER coupling screws. Coupling lugs MUST be snapped FIRMLY into locking position. Gasket MUST form positive seal with safety pins inserted through pin holes. Check gaskets and replace if ANY sign of wear, softness or distortion. ALWAYS install safety cables at every connection to prevent disengagement. Check nozzle holder for worn threads. NEVER MIX DIFFERENT BRANDS OF COMPONENTS. Check each of these components DAILY.

10. Inspect NOZZLE and GASKET DAILY for wear. Replace nozzle when 1/16" larger than original size or if liner appears cracked. Check nozzle threads for wear.

11. Use abrasive that is properly sized and free of harmful substances; such as, free silica, cyanide, arsenic or lead. Check material data sheet for presence of toxic or harmful substances.

12. Test surface to be blasted for toxic substances. Take appropriate, and NIOSH required, protective measures for operator and bystanders which pertain to substances found on the surface to be blasted.



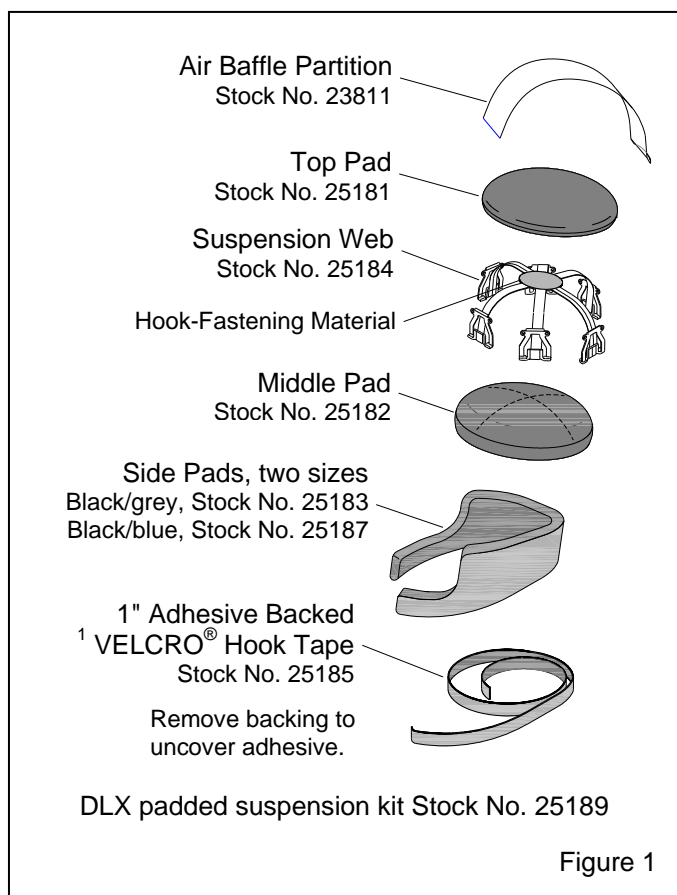
1.0 INTRODUCTION

1.1 These instructions explain how to install the padded suspension in an Apollo 600 respirator. Refer to Section 2.0 on this page to replace existing padding, or refer to Section 3.0 beginning on page 2, to convert from the web suspension to the padded suspension. Kit items are shown in Figure 1. The padded suspension kit comes with two side pads of different thickness.

Black/Grey (Standard): fits most head sizes.

Black/Blue: fits smaller head sizes.

Use these instructions along with the respirator owner's manual.



2.0 REPLACING SUSPENSION PADS

2.1 Remove Old Suspension Pads

2.1.1 Remove the breathing tube and cape.

2.1.2 All pads are held in place with strips of adhesive backed, hook-fastener material. Remove the side and middle pads by pulling them free of the hook-fastener strip.

2.1.3 Remove the suspension web, by extracting the plastic tabs from the mounting slots in the helmet shell.

While holding the top pad in place, pull the webbing to separate it from the top pad.

2.1.4 To remove the top pad, hold the air baffle in place, and pull the pad to separate it from the baffle.

2.1.5 Inspect the chin strap. Replace if are worn or damaged, before installing the new suspension.

2.1.6 Inspect the metal suspension clips located on the helmet's suspension mounts. Replace them if they are loose or missing.

2.2 Install New Suspension Pads

2.2.1 Make sure the air baffle is positioned correctly before installing the top pad. The front edge of the baffle should be over the window gasket. **Refer to Sections 3.3 and 3.4 to apply hook tape to a new air baffle.**

2.2.2 Align the top pad and press the center of the pad to secure it to the hook-tape in the middle of the baffle.

2.2.3 Place the suspension web under the chin strap, and then secure the suspension by inserting the plastic tabs into their respective mounts; the tabs with the stripe on the strap go on the side mounts. The tabs must fully seat in the mounts.

2.2.4 Position the middle pad so the elastic cord is toward the back, and the center of the pad is centered to the suspension web. Press the pad to engage the hook-fastener material. Try on the helmet and reposition the pad as needed.

2.2.5 The padded suspension kit comes with two side pads of different thickness.

Black/Grey (Standard): This pad fits most head sizes.

Black/Blue: This pad fits smaller head sizes.

Note: Place the grey or blue (Velcro® receptive) sides of the pads against the helmet shell. The black sides face the operator's head.

2.2.6 Install the black/grey pad and try on the helmet for fit. If the helmet fits too loosely, replace the standard pad with the thicker, black/blue pad. Reposition as needed to follow the contour of the helmet shell.

2.2.7 Reattach the cape and accessories.

¹ VELCRO® refers to VELCRO® brand hook and loop fastener
VELCRO® is a registered trademark of VELCRO Industries B. V.

3.0 CONVERTING to PADDED SUSPENSION

3.1 Remove Old Suspension and Sweatband

3.1.1 Remove the breathing tube, cape, and old web suspension.

3.1.2 Remove the two side acoustical pads from inside the helmet.

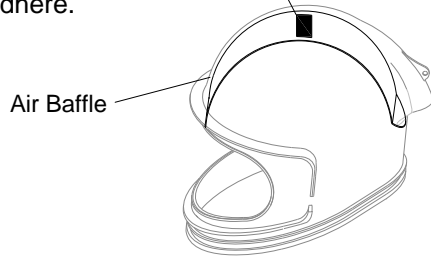
3.1.3 Inspect the metal suspension clips located on the helmet's suspension mounts. Replace them if they are loose or missing.

3.1.4 Inspect the chin strap if worn or damaged, replace it before installing the new suspension.

3.2 Position Top Pad; Refer to Figure 2

3.2.1 Make sure the air baffle is positioned correctly before installing the top pad. The front edge of the baffle should extend over the window gasket.

3.2.2 Cut a 2" strip of hook tape. Remove backing, and position the tape at the highest spot on the underside of the baffle and apply pressure to adhere.



3.2.3 Align the top pad and press the center of the pad to secure it to the hook-fastener strip in the middle of the baffle.

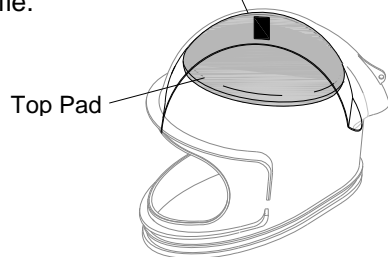


Figure 2

3.3 Install Suspension Web; Refer to Figure 3

3.3.1. Position the suspension straps under the chin strap (not shown).

3.3.2 Secure the suspension web by inserting the plastic tabs into their respective helmet shell mounts; the tabs with the stripe on the strap go on the side mounts.

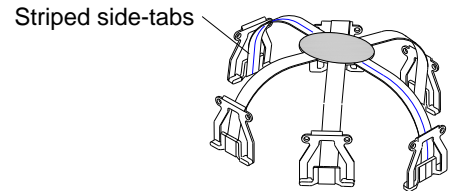


Figure 3

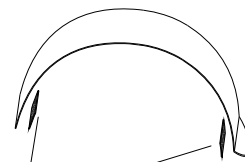
3.4 Install Middle Pad; Refer to Figures 4 and 6

3.4.1 The illustration is shown without the helmet for clarity. Make sure the baffle remains in place inside the helmet.

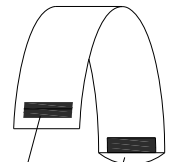
3.4.2 Cut two 2" strips of hook tape.

Side view of air baffle

Front view of air baffle



Hook Fastener Tape

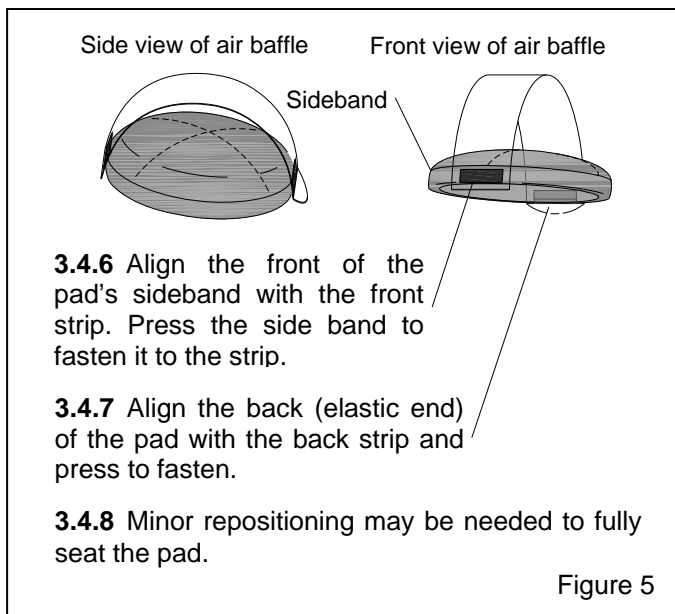


3.4.3 Remove the backing from one strip and center it on the front inward side of the air baffle, approximately 1" from the front edge.

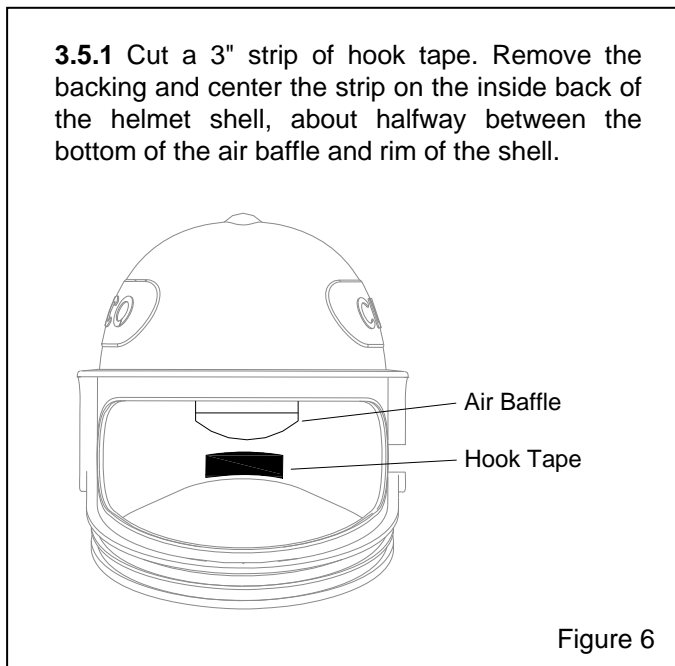
3.4.4 Remove the backing from the other strip and center it on the rear inward side of the air baffle, aligning the bottom edge with the break (bend) in the baffle.

Figure 4

3.4.5 Align the middle pad so the elastic cord is toward the back, and the center of the pad is centered to the suspension web (not shown).



3.5 Install Side Pad; Refer to Figures 6, 7 & 8

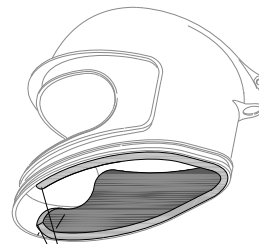


3.5.2 The suspension kit comes with two side pads of different thickness.

Black/Grey (Standard) Side Pad: This pad fits most head sizes.

Black/Blue: This pad fits smaller head sizes.

3.5.3 Temporarily fasten the center of the side pad to the hook tape at the back of the helmet. Position the side pad as shown.



3.5.4 Pull back front of pad and mark both sides of the shell approximately 1" from the front of the pad.

Figure 7

3.5.5 Cut two 11" strips from the remaining hook tape and keep the rest in reserve.



3.5.6 Apply the front edge of one 11" strip at the mark on the shell approximately 1/4" to 1/2" from the lower rim.

3.5.7 Apply the other 11" strip to the opposite side.

Figure 8

3.5.8 Place the standard, black/grey side pad inside the helmet. Note: Place the grey or blue (Velcro® receptive) sides of the pads against the helmet shell. The black sides face the operator's head. Try on the helmet for fit. If the helmet fits too loosely, replace the standard pad with the thicker, black/blue pad. Reposition as needed to follow the contour of the helmet shell.

3.5.9 Cut pieces from the reserve strip and place where and if needed to further secure the side pad.

3.5.10 Reattach the side pad, cape and accessories.

4.0 Refer to the owner's manual for liner inspection and maintenance.